## **Gradall Forklift Parts**

Gradall Forklift Parts - The Gradall excavator was the creation of two brothers Ray and Koop Ferwerda. The excavator was founded In the 1940's all through WWII, when there was a shortage of labourers. The brothers faced the problems of a depleted labor force due to the war. As partners in their Cleveland, Ohio construction company known as Ferwerda-Werba-Ferwerda they lacked the available workers to do the delicate work of finishing and grading on their interstate projects. The Ferwerda brothers opted to build a machine which would save their company by making the slope grading task less manual, easier and more efficient.

The initial excavator prototype consisted of a device with two industrial beams on a rotating platform fixed to a used truck. There was a telescopic cylinder that was used to move the beams back and forth. This allowed the fixed blade at the far end of the beams to pull or push the dirt. Soon enhancing the first design, the brothers built a triangular boom so as to add more strength. In addition, they added a tilt cylinder which let the boom turn 45 degrees in both directions. A cylinder was positioned at the back of the boom, powering a long push rod to enable the machinery to be outfitted with either a bucket or a blade attachment.

1992 marked a momentous year for Gradall with their launch of XL Series hydraulics, the most amazing change in the company's excavators ever since their invention. These top-of-the-line hydraulics systems enabled Gradall excavators to provide high productivity and comparable power on a realistic level to conventional excavators. The XL Series ended the first Gradall equipment power drawn from low pressure hydraulics and gear pumps. These conventional systems efficiently handled grading and finishing work but had a difficult time competing for high productivity jobs.

Gradall's new XL Series excavators showed more ability to dig and lift materials. With this series, the models were produced together with a piston pump, high-pressure system of hydraulics which showed distinct improvement in boom and bucket breakout forces. The XL Series hydraulics system was also developed together with a load-sensing capability. Traditional excavators make use of an operator to be able to choose a working-mode; where the Gradall system can automatically adjust the hydraulic power meant for the work at hand. This makes the operator's whole task easier and likewise saves fuel simultaneously.

When the new XL Series hydraulics reached the market, Gradall was thrust into the vastly competitive industrial equipment market which are designed to tackle pavement removal, excavating, demolition and various industrial jobs. The introduction of the new telescoping boom helped to further improve the excavator's marketability. The telescoping boom gives the excavator the ability to better position attachments and to work in low overhead areas.